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**Storage brochure**  
2020





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## About Metal Office

Est. 1982, Metal Office is an Award-winning British designer & manufacturer of workplace storage - supplying leading UK furniture dealers and manufacturers with projects at home and overseas.

Our steel storage is proudly made in Suffolk, England from locally sourced materials, where possible, and is designed to be 100% recyclable. We use the latest technology and energy efficient manufacturing equipment to make exceptional products with minimal impact on the environment. We offer two storage ranges; Goodwood & Goodwood Plus and also cater for custom designs.

Metal Office are accredited to ISO9001:2015 quality control, ISO 14001:2015 environmental management and have been awarded a bespoke Design Guild Mark in recognition of our excellence in British furniture design. We take pride in producing high-quality British storage, backed with a 15 year guarantee and delivered with exceptional customer service.





# Lockers.

Ranges : Goodwood

Available from 1 to 10+ doors, and with options to suit various applications and budgets, it's easy to see why Goodwood lockers are an increasingly popular choice for personal storage. As well as our standard dimensions, we also cater for custom designs to fit your style & space.

Our lockers have a unique concealed hinge which eliminates the need for hinge adjustments to align doors - and doors never drop out of line. Bottom compartments can also be manufactured as drawers to assist with low level access. Our full range of options can be seen on page 8-9.

Dimensions : H: 719, 1190, 1791 & 1928 | W: 800 & 1000 | D: 470

Variants : 2 high, 3 high, 4 high and 5 high x 1 wide & 2 wide

Specification : Welded internal frames for strength, double skin doors, label holders, concealed hinge, levelling feet and key lock - locks options available.

Origin : UK designed and manufactured

Guarantee : 15 years against faulty workmanship

Finishes : RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005

Recycled cont. : Up to 65% (Guide from steel manufacturers)

Recyclability : 98%

ISO/BS : BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004



# Locker options

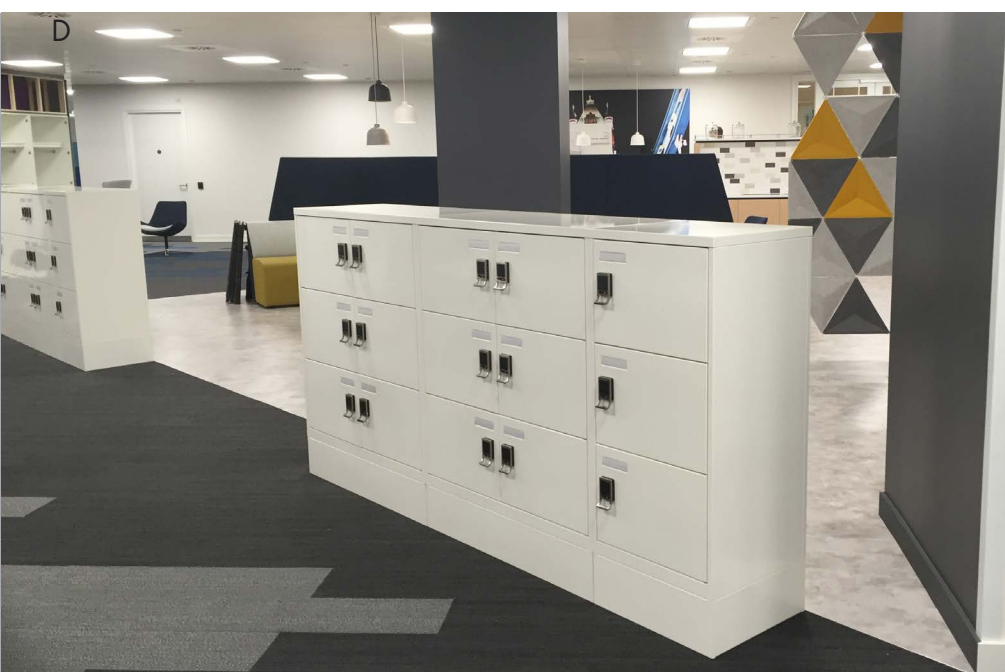
Lock options : Mechanical combination lock / Digital combination lock / RFID lock

Door options : Plain / Louvered / Perforated / Accent colour doors / MFC

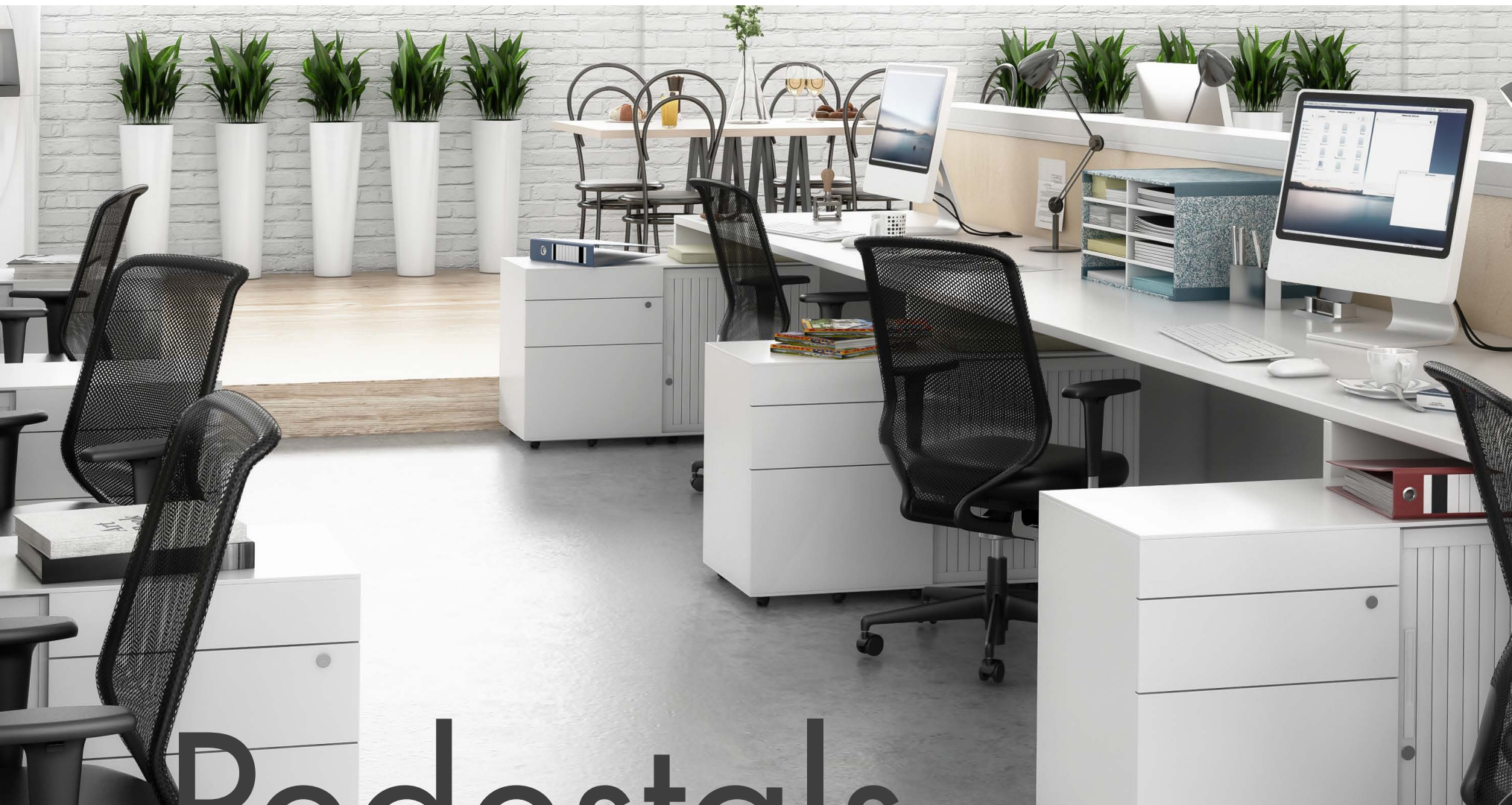
Label options : Pressed label holder / Card holder / Number disc / Vinyl's

Other options : Shelves / Coat hooks / Bottom drawers / Plinths / Masterkeys

Pictured : A) MFC doors with digital combination lock  
B) Vinyl numbers and internal shelf with hanging rail  
C) Accent colour doors, mechanical combination locks and pressed label holders  
D) Bottom plinths and digital combination locks  
E) Custom design with louvered doors, combination locks and handle design  
F) Post slots, RFID locks and MFC cladding







Above: Goodwood | Below: Goodwood Plus with optional seat cushion



# Pedestals.

Ranges : Goodwood & Goodwood Plus

All Metal Office under-desk pedestals include heavy gauge internal frames and a rigid steel base for strength and stability and include a drop in pen tray and file bar as standard. Cases are made from one-piece for a seamless body. Goodwood pedestals include an 18mm top, Goodwood Plus pedestals offer a slim 4mm top. All Goodwood under-desk pedestals are key locking as standard with mobile castors and anti-tilt in the form of a 5th castor. Proudly manufactured in the UK.

Options : Seat cushions / Mechanical & digital combination locks / MFC fronts

Dimensions :	H: 478, 492, 551, 565, 628, 642   W: 315 & 415  D: 555
Variants :	2 drawer (box, file), 3 drawer (pen, box, file or box, box, file)
Specification :	One-piece case with internal frames & base for strength, multi ball-bearing runners, concealed anti-tilt 5th castor, key lock, pen tray & file bar
Origin :	UK designed and manufactured
Guarantee :	15 years against faulty workmanship
Finishes :	RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005
Recycled cont. :	Up to 65% (Guide from steel manufacturers)
Recyclability :	98%
ISO/BS :	BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004





# Cupboards.

Ranges : Goodwood & Goodwood Plus

With a complete range of reconfigurable internal fittings, our soft-close double door cupboards are a versatile workplace storage solution. Both Goodwood & Goodwood Plus cupboards have welded internal frames to offer strength, stability and alignment for demanding workspaces and share the same case as our lockers for a seamless workplace solution. We offer a range of options and accessories to compliment workplace designs, including planter tops, perforated doors and more.

Dimensions : H: 719, 995, 1085, 1190, 1299, 1545, 1791 & 1945mm

W: 800 & 1000 | D: 470

Specification : Welded internal frames for strength, soft-close hinges, Key lock, levelling feet, reconfigurable internals, double skin doors on Goodwood Plus

Origin : UK designed and manufactured

Guarantee : 15 years against faulty workmanship

Finishes : RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005

Recycled cont. : Up to 65% (Guide from steel manufacturers)

Recyclability : 98%

ISO/BS : BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004





- Door options : Plain / Louvered / Perforated / Accent colour doors / MFC
- Handle options : Full length (Goodwood) / Recessed handle (Goodwood Plus)
- Internal options : Shelves , combination shelves, pull-out-filing frames, slotted shelves, coat rail shelf, lateral hanging rails and shelf dividers
- Accessories : Planters / Top-Box / MFC tops / Glass tops

- Pictured :
- A) Goodwood Plus with perforated doors and planter top
  - B) Goodwood with MFC doors and pull handle
  - C) Goodwood Plus cupboard & storage with MFC tops
  - D) Goodwood mid-height cupboards - ideal for defining zones





# Sliding door

## Ranges : Goodwood Plus

The sleek design of Goodwood Plus sliding door cabinets make them the perfect choice for impressive storage when space is at a premium. Doors have a soft-close damper system for smooth, quiet operation and closure while the seamless front frame ensures unrivalled strength and stability. There is a central partition so that each half can house various internal fittings and doors can be individually locking. Cabinets are designed to accept glass tops, MFC tops, or a factory fitted slim metal top - further customisation is available with perforated & acoustic doors (pictured) and a range of accessories, like planter tops.

Options : Perforated doors with or without acoustic foam inserts / Metal, glass or MFC tops

Dimensions : H: 719 & 1114 | W: 1200, 1400 & 1600 | D: 457

Specification : Seamless front frame, soft-close damper system on stiffened doors, central partition (each side requires internals) levelling feet and key lock

Origin : UK designed and manufactured

Guarantee : 15 years against faulty workmanship

Finishes : RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005

Recycled cont. : Up to 65% (Guide from steel manufacturers)

Recyclability : 98%

ISO/BS : BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004





# Tambours.

Dimensions :	H: 719, 995, 1085, 1190, 1299, 1545, 1791 & 1945mm W: 800 & 1000   D: 470
Specification :	Welded internal frames for strength, sliding tambour doors (single on 800w, double door on 1000w), key lock, levelling feet, reconfigurable internals
Origin :	UK designed and manufactured
Guarantee :	15 years against faulty workmanship
Finishes :	RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005
Recycled cont. :	Up to 65% (Guide from steel manufacturers)
Recyclability :	95%
ISO/BS :	BBS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004

## Ranges : Goodwood

Tambours are a versatile cost-effective storage solution when space is at a premium, such as office walkways and corridors. The inset molded tracks provide smooth door operation and the fully retracting doors enable unrestricted access to the full range of adjustable internal options. With a number of shutter colour options and accessories, tambours can create an interesting contrast throughout the workplace.

Shutter colours : White / Grey / Silver / Black

Internal options : Shelves, combination shelves, pull-out-filing frames, slotted shelves, coat rail shelf, lateral hanging rails and shelf dividers





Above: Goodwood | Below: Goodwood Plus



# Recycle.

## Ranges : Goodwood & Goodwood Plus

Designed to align with our mid-height storage for clean lines throughout the workplace. Our recycle units are available with two or three openings, including a confidential paper slot option.

Goodwood recycle cabinets have full-height lockable doors with open apertures which can be colour coded for content identification. Goodwood Plus offers a fixed front fascia panel with hinged flaps and lockable doors. Steel bins designed to fit perfectly within cabinets come as standard to maximize recyclable space. We also offer vinyl signage to suit your design brief, supplied ready to be applied on-site by your install team.

Dimensions :	H: 1085 & 1190   W: 800 & 1000   D: 470
Variants :	2 flap, 3 flap and confidential slot
Specification :	Welded internal frames for strength, soft-close hinges, key lock, levelling feet, metal bins with handle, double skin doors on Goodwood Plus
Origin :	UK designed and manufactured
Guarantee :	15 years against faulty workmanship
Finishes :	RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005
Recycled cont. :	Up to 65% (Guide from steel manufacturers)
Recyclability :	98%
ISO/BS :	BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004





Above: Goodwood | Below: Goodwood Plus



# Drawers.

## Ranges : Goodwood & Goodwood Plus

Our lateral filers are designed to suite with our cupboards, tambours and lockers. Drawers are mounted on multi-ball bearing runners for smooth operation and full-extension for ease of access. In every drawer, there's an adjustable rail to accommodate side-to-side A4 or Foolscap hanging files. In addition, a safety interlock system is included so that only one drawer can be opened at any one time, which reduces the risk of tipping and items getting trapped between drawers.

Goodwood lateral filers have full length handles, while Goodwood Plus offers a recessed handle detail. We recommend that optional counterweights are added on 2/3 drawer units to further minimize the tipping risk. Maximum drawer loading is 60Kg UDL per drawer.

Dimensions :	H: 719, 995, 1085 & 1299   W: 800 & 1000   D: 470
Variants :	2 drawers, 3 drawers and 4 drawers
Specification :	Welded internal frames for strength, multi-ball bearing runners, levelling feet drawer interlock, key lock, counterweight recommended on 2/3 drawers
Origin :	UK designed and manufactured
Guarantee :	15 years against faulty workmanship
Finishes :	RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005
Recycled cont. :	Up to 65% (Guide from steel manufacturers)
Recyclability :	97%
ISO/BS :	BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004





# Towers.

## Ranges : Goodwood

Goodwood Towers provide generous capacity for both professional and personal storage conveniently located at your desk. Under-desk and Desk-high towers come with a combination shelf and pen drawer, Desk-end towers have two combination shelves as standard. Our 1114h desk-end towers can be customized to include filing drawers, along with a coat compartment for a complete personal storage solution (picture B).

Each tower includes an aesthetically pleasing pull handle and can be supplied with digital and manual combination locks, along with other options accessories.



Dimensions :	H: 600, 719 & 1114   W: 415 <small>(600 &amp; 705h)</small> & 457 <small>(1114h)</small>   D: 800
Variants :	Under-desk, desk-high and desk-end
Specification :	Welded internal frames for strength, pull-out section on multi-ball bearing runner, anti-tilt castor, counterweight, key lock, levelling feet
Origin :	UK designed and manufactured
Guarantee :	15 years against faulty workmanship
Finishes :	RAL9010 / RAL9016 / RAL7035 / RAL9006 / RAL9005
Recycled cont. :	Up to 65% (Guide from steel manufacturers)
Recyclability :	98%
ISO/BS :	BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004





- Front options : Plain / Accent colour doors / MFC
- Lock options : Key lock / Mechanical combination lock
- Internal options : Combination shelves (standard), filing drawers, shelf dividers
- Accessories : Top-Box / MFC tops / Glass tops

- Pictured :
- A) Accent colour case and MFC tops
  - B) Optional filing drawers, pen drawer & coat compartment
  - C) Under desk tower
  - D) Desk-end tower with mechanical combination lock





Metal Office have a unique flexibility in custom designed steel storage. We put this down to our highly talented, experienced team, state of the art UK manufacturing facility and can do attitude. Our 'white-label' approach to manufacturing enables our storage to integrate seamlessly with other workplace products and companies branding.

Being UK based with an in-house design team means that we take care of the whole process, working with you to bring your concepts to life. Please feel free to get in touch to discuss your requirements.

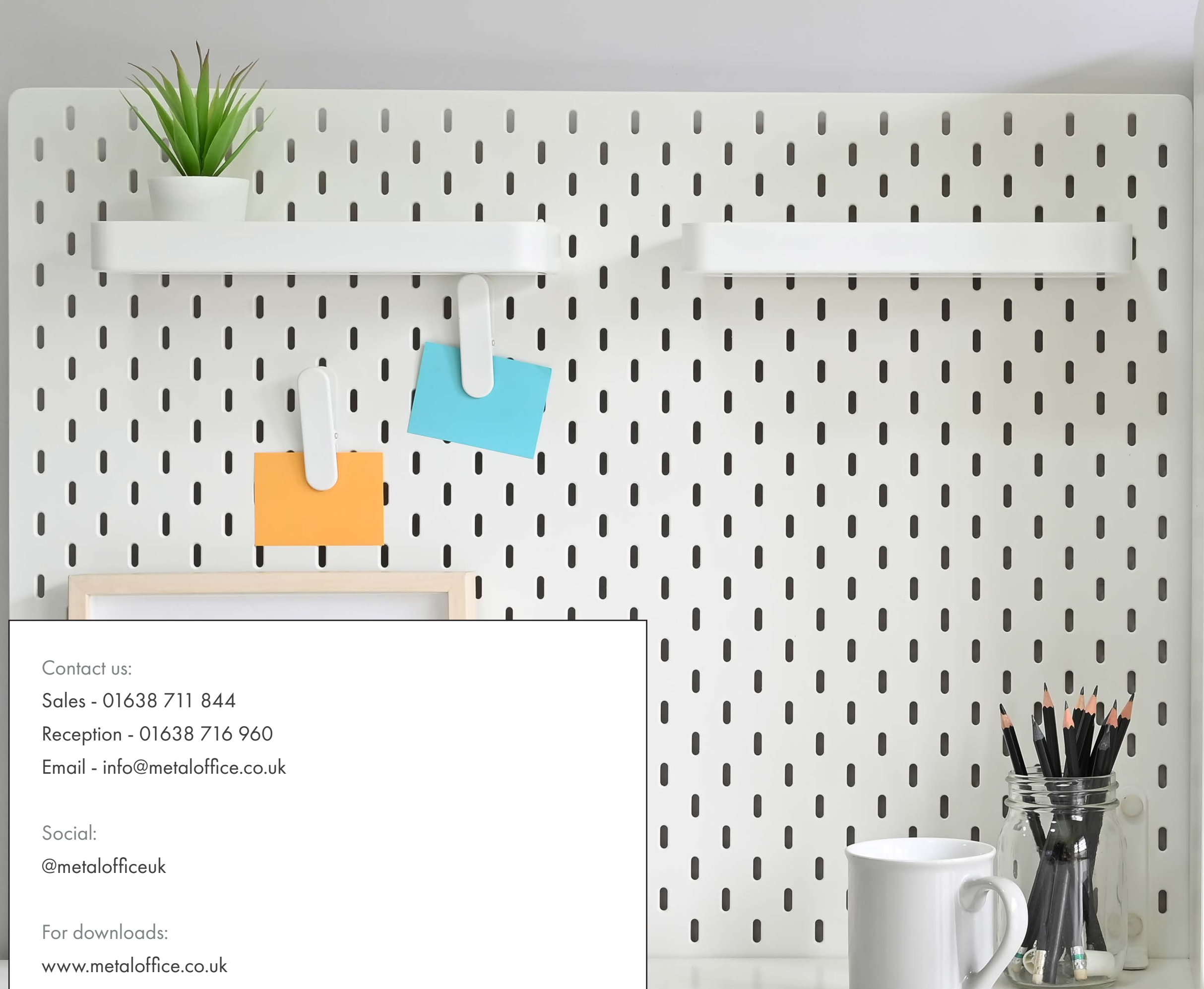
"Metal Office have been awarded a Bespoke Design Guild Mark in recognition of our excellence in British furniture design."

Custom.



Left: Modular shelving system | Above: Custom cupboard, media cabinet and under-desk drawer





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# Product Specifications

Metaloffice Equipment operate to BS EN ISO 9001:2015 and BS EN ISO 14001:2015

## Product testing - Satra and FIRA

Our products have been tested by the leading research, technology and testing organisations for the office furniture industry and have passed a range of the following performance tests: BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004

## Cabinet construction

Storage cabinets are manufactured from high quality 0.7mm to 1.5mm gauge cold rolled steel. Cabinets are internally welded and reinforced to ensure stability and alignment. Our steel suppliers operate Quality Management Systems and hold certification in BS EN ISO 9001:2008.

## Powder coating

Storage cabinets are powder coated with polyester or epoxy polyester powders, which are solvent free. These powders are designed to be cured at lower oven temperatures to help protect the environment and, we run in parallel to: BS EN ISO 2409:1995, BS EN ISO 2813:2000, BS EN ISO 6272:2004, BS EN ISO 6860:198 and compliant to BS 3900 E6, BS 3900 D5, BS 3900 Part E13 and BS 3900 part E123.

## Drawer slides (Drawer runners)

All our slides are designed to meet national and international test standards. The multi bearing telescopic slides on lateral storage cabinets are manufactured from 1.75mm cold rolled steel with an interlocking safety mechanism to prevent more than one drawer being opened at a time and facilitates a 100% opening of the drawer. The slides manufactured in Europe do not contain any of the restricted or prohibited substances referred to in the ELV (End of Life Vehicles) 2000/53/EC (27.06.02), the RoHS (Restriction of Hazardous Substances) 2002/95/EC (27.01.03), or the WEEE (Waste Electrical & Electronic Equipment) 2002/96/EC (27.01.03) Directives.

## Drawer bodies

The lateral cabinet drawer bodies are mounted on multi bearing telescopic slides and are designed to hold up to 60Kgs of suspended files or up to 60Kgs of free standing materials, spread evenly across the base of the drawer body. All lateral drawer cabinets must be evenly loaded from the lowest drawer up.

**Pedestal drawer bodies** are mounted on multi-ball- bearing telescopic slides and are designed to hold up to 45Kgs of suspended files or up to 45Kgs of free standing materials, spread evenly across the base of the drawer body. All pedestal drawers must be evenly loaded from the lowest drawer up.

## Counterweights

Counterweights are recommended in 2 and 3 lateral drawer cabinets if they are to be free standing and not ganged together or fitted with a secured worktop over a run of cabinets. Upon request, counterweights are factory fitted in the back of the cabinet and minimise the possibility of the cabinet tipping over when a fully loaded drawer is opened. All lateral drawer cabinets must be evenly loaded from the lowest drawer up.

## Lateral storage locks

Our lateral storage cabinets are fitted with a 16.5mm diameter “double bit” lock for increased security, and have a 500 key differs. The robust double entry ‘car style’ key fits both ways, is not handed and can be removed in the unlocked position to prevent possible key damage. A folding and fixed key is supplied as standard. The numbered lock barrels\* aid quick key replacement, can be overridden by a master key\* and are removable, so the barrel can be changed if so required.

## Tambours and pedestals locks

Our tambours and pedestals cabinets are fitted with a 16.5mm diameter “double bit” lock for increased security and have a 1000 key differs. The key can be removed in the unlocked position to prevent possible key damage. A folding and fixed key is supplied as standard. The numbered barrels\* aid quick key replacement and can be overridden by a master key\*. The design of the tambours and pedestals means the lock can be quickly changed if so required. **Replacement standard, \*master and \*barrel removal keys ,standard replacement keys, master and barrel removal keys are available from us on 01638 711 844.** Please quote the type of cabinet and number on the lock barrel. As an alternative, standard replacement keys are also available from [www.Fastkeys.co.uk](http://www.Fastkeys.co.uk). Please note: Fastkeys is an independent company and is not connected to Metaloffice in anyway.

## Cupboard door hinges

Our two door storage cupboards use easy access 110° opening hinges, with self-close action, clip-on /off system, 3-dimensional hinge adjustment, with the option of soft close system and are tested to the DIN ISO procedures: Durability acc. Din 68 857, Ral-GZ 430 ½ 80,000 cycles, 40 newtons additional load. High tear out strength up to 100 newtons, Vertical loading (DIN EN 1153) up to 330 newtons.

## Internal fittings for cupboards and tambours

The internal fittings for cupboards and tambours are factory fitted to your specification. Pull-out filing frames are mounted on telescopic slides, with interlocking safety mechanism to prevent more than one being opened at a time. The ranges of internal shelves are all adjustable and removable by the end user. Shelves fitted into 1000mm wide cabinets hold up to 56Kgs and shelves fitted into 800mm wide cabinets hold up to 45Kgs - spread evenly across the shelf. All our internal fittings comply with BS4875-7:2006, BS4875-8:1998 and or BS EN ISO 14073-2:2004, BS EN ISO 14073-3:2004, BS EN ISO 14074:2004.

## Levelling Feet

Levelling feet are fitted to all lateral storage and tambours and are internally adjustable. Cabinets must be levelled and height adjusted when empty and supported. The standard levelling feet have up to 15mm of height adjustment.

## Cleaning, maintenance and care of products

We recommend that cabinets be cleaned with warm water and a mild environmentally friendly detergent solution. A damp cloth can be used to remove dust particles. Do not use abrasive or solvent based cleaners as that may permanently damage the paint finish.

**For Terms & Conditions please visit our website: [www.metaloffice.co.uk](http://www.metaloffice.co.uk)**



# METAL OFFICE

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